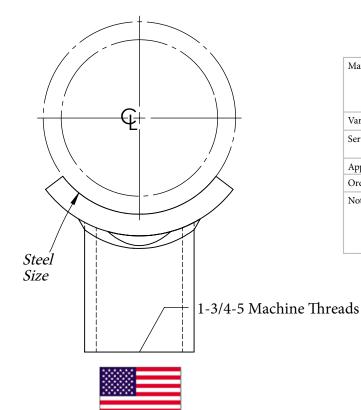


FIG. 421 adjustable pipe saddle support with threaded coupling



Domestically Manufactured

| Materials/Finishes: | Plain Carbon Steel (421B) | Electro-Galvanized (421G) |
|---------------------|--|-------------------------------|
| | Hot-Dip Galvanized (421HDG) | T-304 Stainless Steel (421SS) |
| | T-316 Stainless Steel (421SX) | |
| Variants: | N/A | |
| Service: | Designed to be used in conjunction with a base stand to support pipe running close to the floor. | |
| Approvals: | N/A | |
| Ordering: | Specify figure number, finish and pipe size | |
| Notes: | Base stand can be ordered separately (requires accurate center line of pipe to floor dimension. Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of it's individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design. | |

PIPE SIZE, WGT PIPE THREADED COUPLING SIZE EACH (lbs) 1 - 1/41.35 2 3 1-1/2 2.45 3.63 2 4 5 2 4.30 6 8 2-1/2 7.03 2-1/2 8.53 10 3 13.04 12 3 15.07

| PROJECT INFORMATION | APPROVAL STAMP |
|--------------------------------|----------------|
| Project: | Notes: |
| Address: | |
| Contractor: | |
| Engineer: | |
| Date: | |
| Approved as Noted Not Approved | |