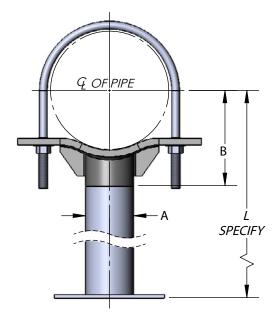


FIG. 425

pipe saddle support with u-bolt



			
* * *	* * *		
Do Ma	mes	ticall ctured	y

Materials/Finishes:	Plain Carbon Steel (425B)	Electro- Galvanized (425G)	
	Hot-Dip Galvanized (425HDG)	T-304 Stainless Steel (425SS)	
	T-316 Stainless Steel (425SX)		
Variants:	N/A		
Service:	Designed to be used in conjunction with a base stand to support pipe running close to the floor. U-bolt secures pipe to saddle.		
Approvals:	Complies with Federal Specification WW-H-171-E (Type# 37), A-A-1192 A (Type# 36) and Manufacturers' Standardization Society MSS SP-58 (Type# 37).		
Ordering:	Specify figure number, finish and size		
Notes:	Specify size, figure number and finish. Base stand ordered separately. Requires accurate center line of pipe to floor dimension ("L"). Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of it's individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design.		

PIPE SIZE	PIPE SIZE	В	WGT EACH
SIZE	A		(lbs) *Saddle only
4	3	4-3/16	6.72
5	3	4-13/16	7.30
6	3	5-7/16	11.06
8	3	6-15/16	14.30
10	3	8-7/16	18.53
12	3	9-15/16	23.92
14	4	10-15/16	39.10
16	4	12-3/8	44.47
18	4	13-7/8	52.95
20	6	15-3/8	84.72
24	6	17-15/16	100.00
30	6	21-5/16	113.10
36	8	24-1/2	163.74

PROJECT INFORMATION	APPROVAL STAMP	
Project:	Notes:	
Address:		
Contractor:		
Engineer:		
Date:		
Approved Approved as Noted Not Approved		