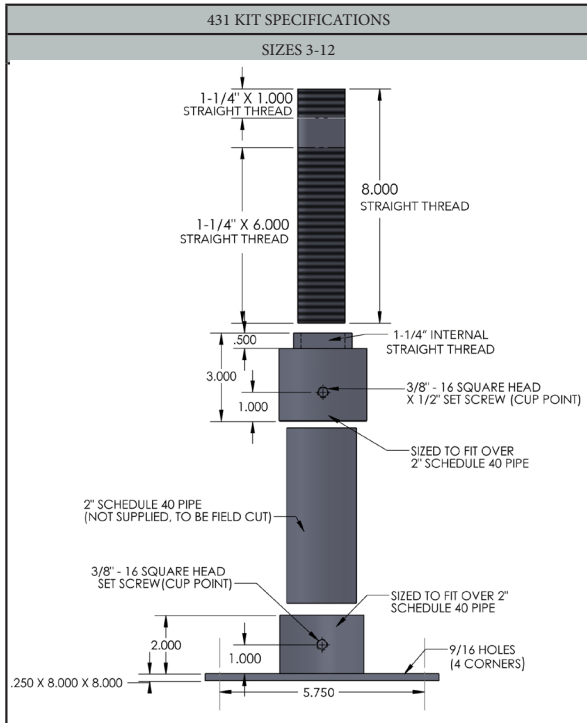


Materials/Finishes:	Hot-Dip Galvanized (431KTHDG)
	T-304 Stainless Steel: 4"-8" (431KTSFSS)
	T-316 Stainless Steel: 4"-8" (431KTSFSX)
Service:	Designed to support pipe flange horizontally. Straight cut pipe thread on nipple provides up to 4-1/2 inches of vertical adjustability.
Ordering:	Specify figure number, finish and pipe size.
Notes:	Support requires 2" schedule 40 extension pipe (not supplied) to be cut in the field. Empire Industries' FIG. 431KT is designed to connect to back flow devices, water meters and to accommodate class 125 flange installation devices. Gussets added on sizes 6" and up. Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of its individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design.

431 SADDLE SPECIFICATIONS					
SIZE	A	B	C	H	THREAD SIZE
3	6-1/2	1-1/2	6-1/2	13/16	1-1/4 - 11.5
4	6-7/8	1-1/2	6	13/16	1-1/4 - 11.5
6	7-7/8	1-1/2	8	15/16	1-1/4 - 11.5
8	9-1/8	1-1/2	9-1/8	15/16	1-1/4 - 11.5
10	10-5/16	1-1/2	8	1-1/16	1-1/4 - 11.5
12	11-13/16	1-1/2	9-1/2	1-1/16	1-1/4 - 11.5



PROJECT INFORMATION			APPROVAL STAMP
Project:			Notes:
Address:			
Contractor:			
Engineer:			
Date:			
Approved	Approved as Noted	Not Approved	